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### Infrared spectroscopy to guide food formulation: an innovative concept applied on apple puree

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- 2<sup>nd</sup> largest market of fruit puree after banana puree.
- 2,000 million USD annual global market value.
- 14% of the French harvested apples processed into puree.
- 46% pure apple purees and 54% mixed purees in France.
- Popular from all ages of people.





### A large variability of raw apples impacts the quality of cooked purees.





### We need to know how to formulate apple purees:

- Produce sustainable purees
- Facilitate and optimize choices of raw apples
- Limit losses and wastes
- Use variability to enhance the puree quality

### **Objectives and plan**







Golden Delicious (GD)





Royal Gala (GA)



- Trace the proportions of each apple variety in formulated purees
- Predict quality of formulated purees from spectral information of initial single-variety purees



### Variety traceability by infrared techniques



(First time)

Infrared information (Vis-NIR 400-2500 nm, MIR 900-1800 cm<sup>-1</sup>)



What proportions of each variety in the formulated purees?



**Royal Gala** 

Model A: VIS-NIR or MIR spectra to trace the proportions of each variety by PLS (RPD>=2.5 good)

Cultivars	MIR		Vis-NIR	
	RMSEP	RPD	RMSEP	RPD
Golden Delicious	8.1%	3.6	19.0%	1.5
Braeburn	4.3%	7.7	7.5%	4.4
Granny Smith	2.7%	11.4	9.2%	3.4
Royal Gala	7.4%	4.7	16.2%	2.1

MIRS with PLS is a powerful tool to estimate apple puree proportions.

#### An innovative strategy based on multivariate curve resolution-alternating least squares (MCR-ALS)



using matrix D and R

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## Infrared spectroscopy to guide puree formulation



(First time)



Guide the quality of formulated purees with different composed proportions



Model B: PLS to predict formulated purees based on raw and reconstructed MIR spectra

(RPD>=2.5 good)

Parameters	Raw		Reconstructed	
	R <sub>p</sub> <sup>2</sup>	RPD	$R_p^2$	RPD
Viscosity ( $\eta_{50}$ )	0.90	4.1	0.86	4.0
Soluble solids content (°Brix)	0.95	5.1	0.90	4.1
Titratable acidity (meq/kg FW)	0.96	4.3	0.91	3.4
Malic acid (g/kg FW)	0.97	5.9	0.93	4.7

Spectra acquired on single-variety purees allow to predict the viscosity, soluble solids, titratable acidity of formulated purees

### Perspectives: an innovative strategy to guide puree formulation by MIRS

#### single-variety purees





# Conclusion

Infrared spectroscopy

 A powerful tool to trace variety proportions and predict quality properties in formulated purees

An innovative strategy to guide puree formulation

Lan, W., Bureau, S., Chen, S., Leca, A., Renard, C. M., & Jaillais, B. (2020). Visible, near-and mid-infrared spectroscopy coupled with an innovative chemometric strategy to control apple puree quality. Food Control, 107546. Lan, W., Renard, C. M., Jaillais, B., Buergy, A., Leca, A., Chen, S., & Bureau, S. (2021). Mid-infrared technique to forecast cooked puree properties from raw apples: A potential strategy towards sustainability and precision processing. Food Chemistry, 355, 129636.