

# Mise en œuvre de l'accréditation Iso17025 et (organisation d'essais inter- laboratoires dans le cadre d'essais NIR)

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# We are lucky !

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*Belgian Standard*

**ISO 12099:2017**

**EN ISO 12099:2017**

**NBN EN ISO 12099:2017**

 **NBN**

**Animal feeding stuffs, cereals and milled cereal products - Guidelines for the application of near infrared spectrometry (ISO 12099:2017)**

Valid from 25-10-2017

Replaces NBN EN ISO 12099:2010



**COMITÉ EUROPÉEN DE NORMALISATION  
EUROPEAN COMMITTEE FOR STANDARDIZATION  
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This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.



Designation: E1655 - 05 (Reapproved 2012)

## Standard Practices for Infrared Multivariate Quantitative Analysis<sup>1</sup>

This standard is issued under the fixed designation E1655; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last revision. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 These practices cover a guide for the multivariate calibration of infrared spectra for the quantitative analysis of physical or chemical characteristics of materials. These practices are applicable to analyses conducted in the near infrared (NIR) spectral region (roughly 780 to 2500 nm) through the mid infrared (MIR) spectral region (roughly 4000 to 400 cm<sup>-1</sup>).

1.2 While the practices described herein deal specifically with mid- and near-infrared analysis, much of the mathematical and procedural detail contained herein may also be applicable for multivariate quantitative analysis done using other forms of spectroscopy. The user is cautioned that typical and best practices for multivariate quantitative analysis using other forms of spectroscopy may differ from practices described herein for mid- and near-infrared spectroscopy.

1.2 Procedures for collecting and treating data for developing IR calibrations are outlined. Definitions, terms, and calibration techniques are described. Criteria for validating the performance of the calibration model are described.

1.3 The implementation of these practices require that the IR spectrometer has been installed in compliance with the manufacturer's specifications. In addition, it assumes that, at the times of calibration and of validation, the analyzer is operating at the conditions specified by the manufacturer.

1.4 These practices cover techniques that are routinely applied in the near and mid infrared spectral regions for quantitative analysis. The practices outlined cover the general cases for powders, fine ground solids, and liquids. All techniques covered require the use of a computer for data collection and analysis.

1.5 These practices provide a questionnaire against which multivariate calibrations can be examined to determine if they conform to the requirements defined herein.

1.6 For some multivariate spectroscopic analyses, interference and matrix effects are sufficiently small that it is possible to calibrate using mixtures that contain substantially fewer chemical components than the samples that will ultimately be

analyzed. While these surrogate methods generally make use of the multivariate mathematics described herein, they do not conform to procedures described herein, specifically with respect to the handling of outliers. Surrogate methods may indicate that they make use of the mathematics described herein, but they should not claim to follow the procedures described herein.

1.7 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.8 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

### 2. Referenced Documents

- 2.1 ASTM Standards.<sup>2</sup>
- D1265 Practice for Sampling Liquefied Petroleum (LP) Gases, Manual Method
- D4057 Practice for Manual Sampling of Petroleum and Petroleum Products
- D4177 Practice for Automatic Sampling of Petroleum and Petroleum Products
- D4855 Practice for Comparing Test Methods (Withdrawn 2008)
- D6122 Practice for Validation of the Performance of Multivariate, At-Line, and Laboratory Infrared Spectrophotometer Based Analyzer Systems
- D6299 Practice for Applying Statistical Quality Assurance and Control Charting Techniques to Evaluate Analytical Measurement System Performance
- D6300 Practice for Determination of Precision and Bias Data for Use in Test Methods for Petroleum Products and Lubricants
- E131 Terminology Relating to Molecular Spectroscopy

<sup>1</sup> These practices are under the jurisdiction of ASTM Committee E13 on Molecular Spectroscopy and Separation Science and are the direct responsibility of Subcommittee E13.11 on Multivariate Analysis.

Current edition approved April 1, 2012. Published May 2012. Originally approved in 1984. Last previous edition approved in 2005 as E1655 - 05. DOI: 10.1520/E1655-05R12.

The last approved version of this historical standard is referenced on www.astm.org.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

The last approved version of this historical standard is referenced on www.astm.org.

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FCC 10 35

Non-Targeted Methods for Adulteration Detection / Appendix XVIII / 2053

### BRIEFING

**Appendix XVIII: Guidance On Developing and Validating Non-Targeted Methods For Adulteration Detection.** The USP Expert Panel on Non-Targeted Methods for Milk Ingredients (an Expert Panel to the Food Ingredients Expert Committee) proposes this new Appendix to the Food Chemicals Codex to provide guidance that reflects current scientific thinking on how to develop and validate non-targeted analytical methods. Non-targeted testing for potential adulterants in foods and food ingredients is becoming a more common approach to identifying products and determining whether or not more specific analytical testing for adulteration might be advised.

This guidance document is one in a series of documents that USP intends to offer to provide general information and assistance to the food industry. The document is intended to assist users in supply chain management by providing information that can generally be used for identification and authentication of raw materials with a variety of analytical techniques. This document is not overly prescriptive by design to allow for differences in parameters such as testing techniques, data analysis, and ingredient variability that we would expect to exist within the food industry.

The proposal is targeted for publication in the Third Supplement to FCC 10.

This Appendix to the Food Chemicals Codex is intended to elaborate guidance frameworks and tools to assist users in the development and validation of non-targeted analytical methods to counter food fraud.

Add the following:

## APPENDIX XVIII: GUIDANCE ON DEVELOPING AND VALIDATING NON-TARGETED METHODS FOR ADULTERATION DETECTION

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# Historic Implementation of quality system at CRA-W

- 1998      NIR microscope au CRA-W (NIRM)**
- 2001      Lancement du projet EU STRATFEED**
- 2003      1<sup>st</sup> DG-Sanco PT**
- 2004      1<sup>st</sup> Feed safety conference**

**NIR and BSE**

The contribution of near infrared spectroscopy to the fight against the mad cow epidemic

Dr Vincent Baxter\* and Dr Pierre Dardenne\*

\*First Research Assistant and Director at the Quality of Agricultural Products Department of the Agricultural Research Centre of Gembloux (CRAgX, Belgium). E-mail: dardenne@craix.gov.be

In June 2001 the European Commission decided to ban all on meat and bone meal (MBM) in feed-stuffs. This decision has confirmed and extended the Commission Decision of 20 December 1999 which had banned the use on certain materials in animal feeds after the BSE (Bovine Spongiform Encephalopathy) epidemic in Europe appeared. The prohibition on the use of protein derived from all mammalian tissues in feeds was introduced by the Commission Decision 94/381/EC after the outcome of the "mad cow" epidemic and its probable relationship with new cases of Creutzfeldt-Jakob disease in humans. In fact, all processed animal proteins are forbidden from use in the feeding of ruminants. This decision was made for some processed animal proteins (fish meal and hydrolysed animal protein) and for all other animal proteins which may be used to feed animals other than ruminants. To be implemented and enforced, the禁令 was adopted by national and regional veterinary and food control laboratories throughout Europe. To process analytical methods for control laboratories of the consortium of 10 European partners (see Figure 1), led by the Agricultural Research Centre of Gembloux (CRAgX), submitted a research proposal to Brussels. The STRATEED project (www.stratfeed.craigx.be) has been accepted and funded by the European Commission. The project is entitled "Strategies and methods to detect and quantify meat and bone meal in feed-stuffs" and regroups teams involved in the analysis of feed using different techniques. The STRATEED project will develop three techniques: classical microscopy, PCR methodology using the last development in molecular biology and near infrared (NIR) spectroscopy.

The classical microscopic method is currently the reference method for the detection of MBM in feedstuffs accepted throughout Europe.<sup>1</sup> This method is based on the visual examination and estimation of sieved and decanted fractions of particles (mainly bones) of animal origin in feedstuffs. The examination is visual; the results depend on the analyst's knowledge of various features of the ingredients and

the application of the microscopic technique. The speed of the method is around four to six samples a day. The DNA technology (PCR) method is based on the detection of specific animal DNA sequences from a number of heterogeneous matrices. By using the same primers for all animal species, the technique allows a rapid and sensitive detection of taxon specific DNA sequences in complex compound feed. Two additional methods based on infrared spectroscopy were added: NIR spectroscopy and HPLC.

NIR spectroscopy meets all the criteria of speed of response, reliability, cost-effectiveness and sensitivity of the new approach to qualifying raw materials (ingredients) and finished feed products. It can analyse a sample in a few seconds and detect all the main constituents and, importantly, it is non-destructive. This feature is important for the permanent monitoring of a feed compound. When integrated in any official quality control system, the use of near infrared spectroscopy will allow the number of samples analysed to increase and produce a significant reduction in time to detect and flag suspected materials.

The application of NIR spectroscopy to the detection of MBM in feedstuffs is mainly based on two preliminary and pioneering works done by Dr Ian Murray from the University of Aberdeen and Dr Ian Murray from the Scottish Agricultural College, Aberdeen, both members of the

Figure 1. The STRATEED consortium.

Page 12  
NIR news Vol. 12 No. 6 (2001)



# Historic Implementation of quality system at CRA-W

- 1998      NIR microscope au CRA-W (NIRM)**
- 2001      Lancement du projet EU STRATFEED (PCR)**
- 2003      1<sup>st</sup> DG-Sanco PT**
- 2004      1<sup>st</sup> Feed safety conference**
- 2005      Accreditation of the methods – ISO 17025**



Dossier of applicant CRA-W (Walloon Agricultural Research Centre) as Community Reference Laboratory (CRL) "Detection of animal proteins in feedingstuffs"

EC reference : Support document, SANCO 2214/2005  
Call for selection and designation of community reference laboratories

Document prepared by CRA-W and certified by

Dr Patrick MEEUS	Dr Pierre DARDENNE	Dr Vincent BAETEN
Director of CRA-W	Head of the Quality department of agricultural products	Laboratory responsible Proposed as CRL director
Date : 24/10/2005	Date : 24/10/2005	Date : 24/10/2005

# ISO17025 - Preparation of a reference material

I should take advantage of  
the non-destructive feature  
of my method



Asterix reference sample

# ISO17025 – Control chart

Table : Result of 23 days of NIRM analysis of 60 particles from in the Asterix CRA-W reference sample.

CRAGx code	Analysis	Number of analysed particles	Number of animal particles	Percentage of animal particles
30/08/04	Sed	60	8	13.33%
31/08/04	Sed	60	7	11.67%
01/09/04	Sed	60	4	6.67%
02/09/04	Sed	60	7	11.67%
...	...	...	...	...
19/01/05	Sed	60	7	11.67%
20/01/05	Sed	60	4	6.67%

Mean (m) 8.00  
Standard deviation (SD) 3.36

lim sup. = m + 2 x SD = 14.71  
lim inf. = m - 2 x SD = 1.29

I hope they  
will not  
analyse me  
every day!!!!



# ISO17025 – Control chart NIRM - Asterix



NIRM Control chart



Sample : DQ-04-0752

Analytical parameter :

Animal protein

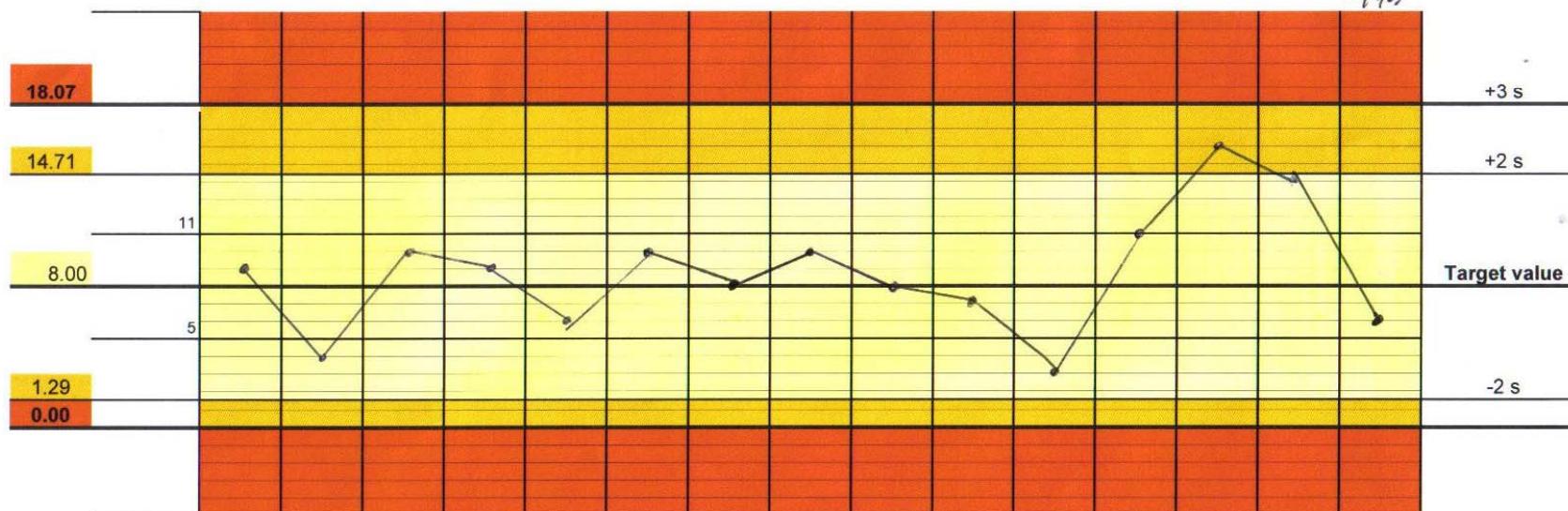
Period : January 07 - April 07

Analyst	CT	ZM	CT	CT	CT	CT	TB	CT							
Date	23.01.07	23.01.07	05.02.07	12.02.07	20.02.07	26.02.07	05.03.07	05.03.07	12.03.07	13.03.07	26.03.07	08.04.07	03.04.07	04.04.07	10.04.07
Nber Ani. Partic.	9	4	10	9	6	10	8	10	8	7	3	11	16	14	6
Corrective act.															

Visa Res. Labo :  
Date : 27/2/07

Visa Res. Labo :  
Date : 16/3/07

Visa Res. Labo :  
Date : 10/4/07



# ISO17025 – Control chart NIR imaging - Obelix!



J.A. Fernandez Pierna, P. Dardenne and V. Baeten, *J. Near Infrared Spectrosc.*, **18**, 121–133 (2010)  
Received: 8 August 2009 ■ Revised: 1 February 2010 ■ Accepted: 3 February 2010 ■ Publication: 5 May 2010

121



JOURNAL  
OF  
NEAR  
INFRARED  
SPECTROSCOPY

In-house validation of a near infrared hyperspectral imaging method for detecting processed animal proteins in compound feed

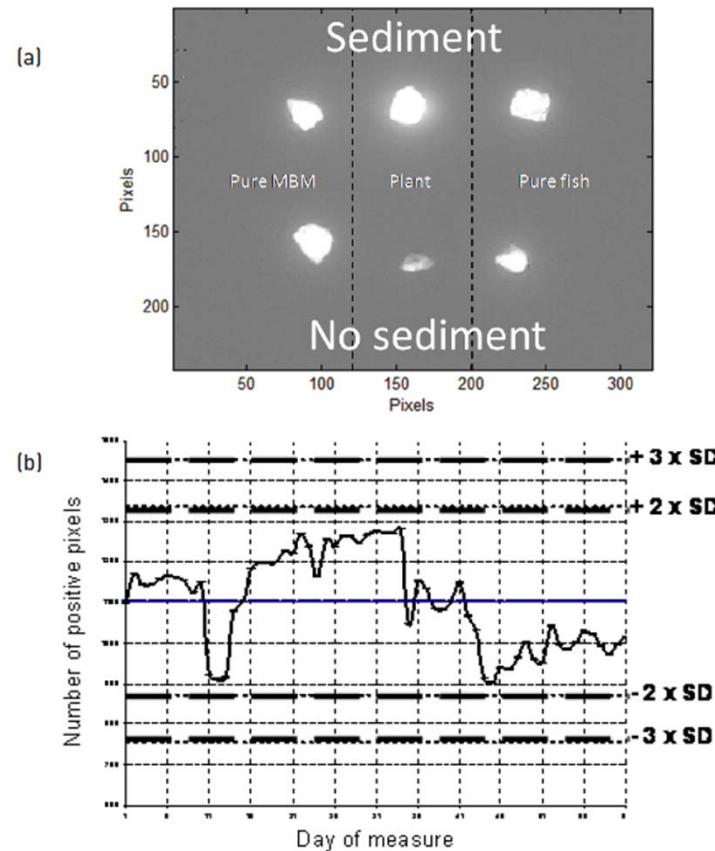


Figure 6. (a) NIR image of the particles used for the control chart. (b) Control chart showing the range of pixels detected as containing processed animal proteins.

# ISO17025 – Control chart NIR imaging - Obelix!

Original research article

## Quantification of protein in wheat using near infrared hyperspectral imaging: Performance comparison with conventional near infrared spectroscopy

Ana Morales-Sillero<sup>1</sup>, Juan A. Fernández Pierna<sup>2</sup>, George Sinnaeve<sup>2</sup>, Pierre Dardenne<sup>2</sup> and Vincent Baeten<sup>2</sup>



Journal of Near Infrared Spectroscopy  
2018, Vol. 26(3) 186–195  
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DOI: 10.1177/0967033518780506  
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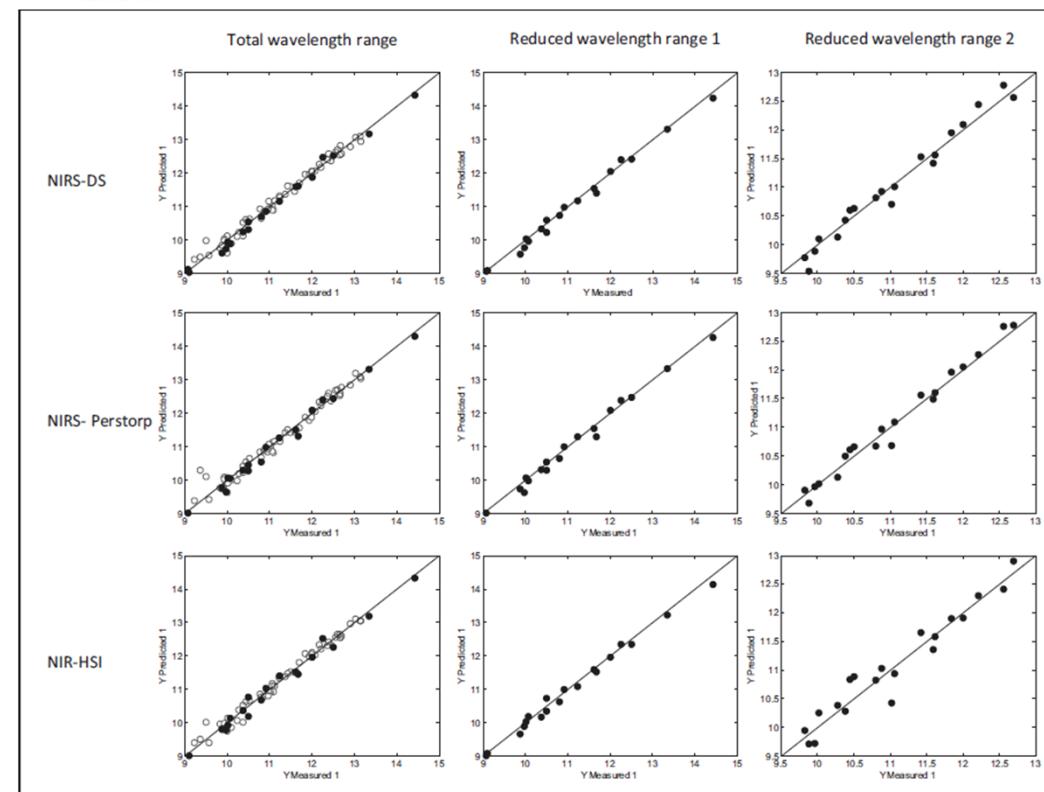


Figure 3. NIR predicted data versus reference data for protein content, for total wavelength range (strategy 1) and common wavelength range (strategy 1 and 2).

# ISO17025 – What about NIRS ?

Walloon Agricultural Research Centre

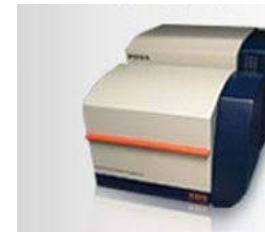
Determination of moisture, protein, fat, crude fibre, starch, and ash in feed by near infrared spectroscopy		
Scope :		
Written by : LECLER Bernard MINET Olivier	Verified by : D4-BM, IR, MACRO, MICRO, MI, TE, CHE, MSC-RQ	Approved by : D4U15-IR-Rlabo

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## 1. AIM AND SCOPE

- This analytical procedure concerns the determination by Near Infrared Spectroscopy of moisture, fat, protein, starch, crude fibre and ash in animal feed (compound feed).
- The following table includes the kind of samples (compound feed) that can be analyzed by the NIR method. The NIR calibration (grcpf01.eqa) used has been built from a large spectral database containing all this kind of samples.

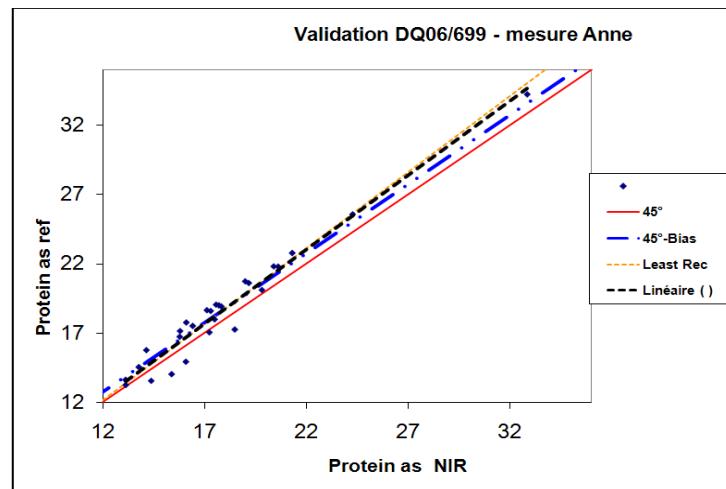


**Table 1: Description of the kind of samples (compound feed) that can be analysed by the NIR method**

Concentrates	Poultry	Ruminant	Swine	Equine
Poultry	Broiler	Beef	Finisher Pig	Race Horse
Broiler	Chick	Sheep	Gestation Pig	Pony
Duck	Duck	Calf	Grower pig	Horse
Layers	Game	Dairy	Piglet	
Ruminant	Goose	Dairy Blends		
Dairy	Layers	Lamb		
Blends	Ostrich	Goat		
Swine	Turkey			
Pig Finisher				
Pig growner				

# ISO17025 – Validation sample set

- ❖ Crucial
- ❖ ISO12099
- ❖ At least 20
- ❖ Define your ISO17025 application area



Position	SampleNumber	SampleIdentificationStringOne
1	DQ06/0699-01	A VI-PONDEUSEGRANULESS25
2	DQ06/0699-02	A VI-PONDEUSEFARINES25
3	DQ06/0699-03	A VI-NATURAJAUNES25
4	DQ06/0699-04	A VI-LABELS25
5	DQ06/0699-05	A VI-FLOCS25(1)BROYE
6	DQ06/0699-06	OVI-AGNEAUS25
7	DQ06/0699-07	OVI-BREBISS25
8	DQ06/0699-08	PORCI-LABELS25
9	DQ06/0699-09	PORCI-JUNIORS25
10	DQ06/0699-10	PORCI-REPROFARINES25
11	DQ06/0699-11	HIPPO-FLOCS25
12	DQ06/0699-12	HIPPO-DIGESTS25
13	DQ06/0699-13	HIPPO-LIGHTS25
14	DQ06/0699-14	HIPPO-FORCES25
15	DQ06/0699-15	LAPI-NATURAS25
16	DQ06/0699-16	LAPI-FORCES25
17	DQ06/0699-17	SCAMFLOCS25
18	DQ06/0699-18	SPECIALGRAIN1ERAGE
19	DQ06/0699-19	REGALFLOCS25
20	DQ06/0699-20	JB25FREES25
21	DQ06/0699-21	BOA16S25
22	DQ06/0699-22	BOVIBEURRES25
23	DQ06/0699-23	BOVIBRIO16FREES25
24	DQ06/0699-24	BOVIBRIOS25
25	DQ06/0699-25	BOVIMAISS25
26	DQ06/0699-26	REGALENERGYFREES25
27	DQ06/0699-27	REGALBEEFS25

# ISO17025 – Staff ability

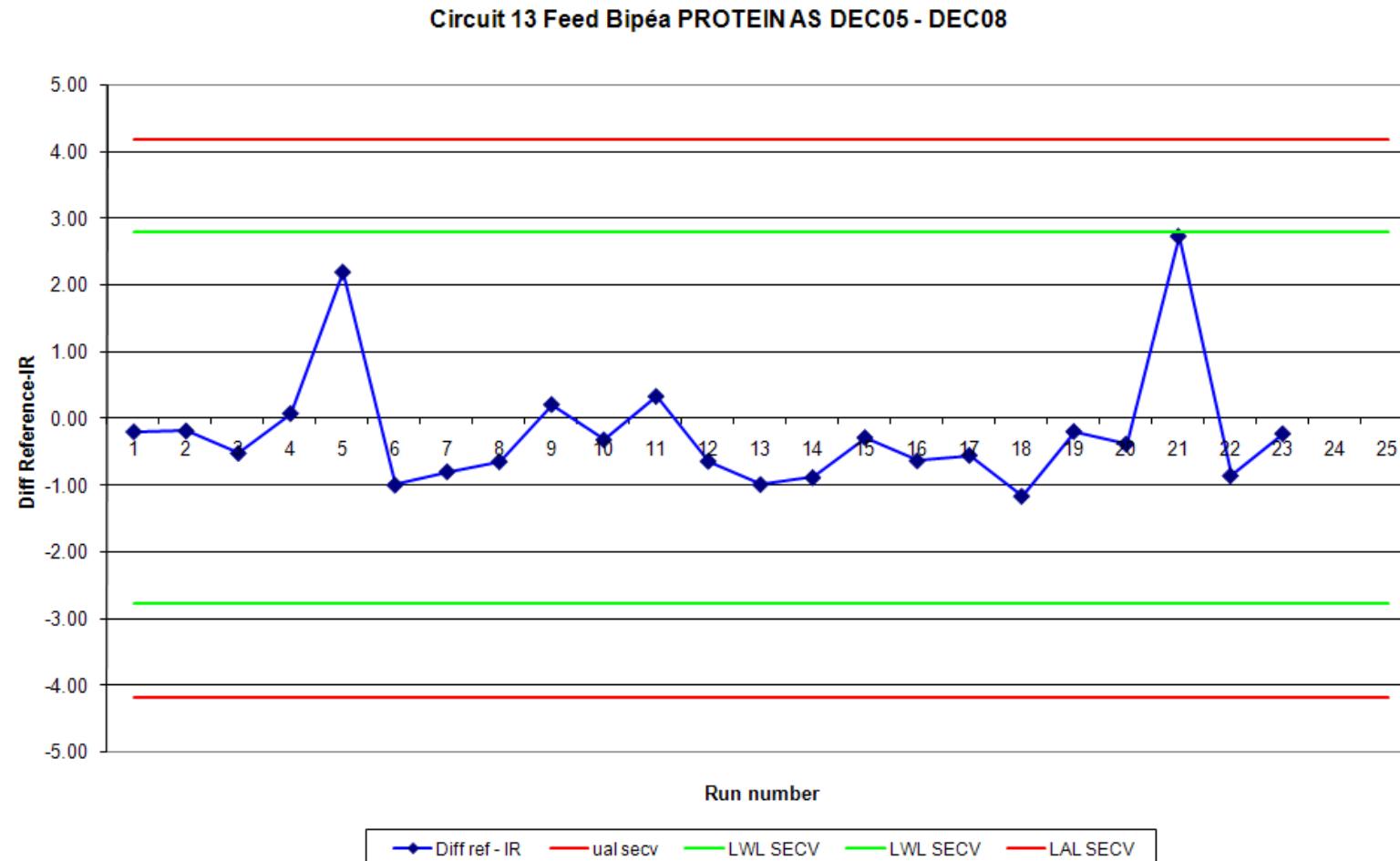
- ❖ Use the independent test set
- ❖ All the staff
- ❖ To check
- ❖ RMS <10 000

SAMPLE #	RMS Tech 1	RMS Tech 2	RMS Tech 3	RMS Tech 4
DQ060699-01	6559	636	5118	5419
DQ060699-02	672	2046	4248	7262
DQ060699-03	5983	4850	2896	12945
DQ060699-04	1100	3225	2679	4860
DQ060699-05	6772	3460	1709	6804
DQ060699-06	3023	926	2405	1159
DQ060699-07	1666	1006	1338	6513
DQ060699-08	4608	1369	2416	1139
DQ060699-09	4080	1313	6174	6920
DQ060699-10	1204	2640	4145	3163
DQ060699-11	2057	8443	2741	7818
DQ060699-12	4050	5294	5220	2913
DQ060699-13	1944	3447	1536	7793
DQ060699-14	2094	3552	7632	7523
DQ060699-15	1155	188	779	13710 <span style="color:red;">●</span>
DQ060699-16	1155	706	1595	4902
DQ060699-17	1788	8423	10987 <span style="color:red;">●</span>	491
DQ060699-18	2902	1077	10105 <span style="color:green;">●</span>	3026
DQ060699-19	1400	1264	5060	11202 <span style="color:green;">●</span>
DQ060699-20	604	1794	3450	6711
DQ060699-21	9238	1980	1553	2170
DQ060699-22	1162	603	2575	916
DQ060699-23	4710	1884	1332	2827
DQ060699-24	2865	1049	2049	3228
DQ060699-25	1391	2227	5003	6656
DQ060699-26	2521	2707	1297	1975
DQ060699-27	1439	1255	5806	1728
<b>Mean</b>		<b>2894</b>	<b>2495</b>	<b>3772</b>
<b>Total</b>				<b>5251</b>

Protein content %

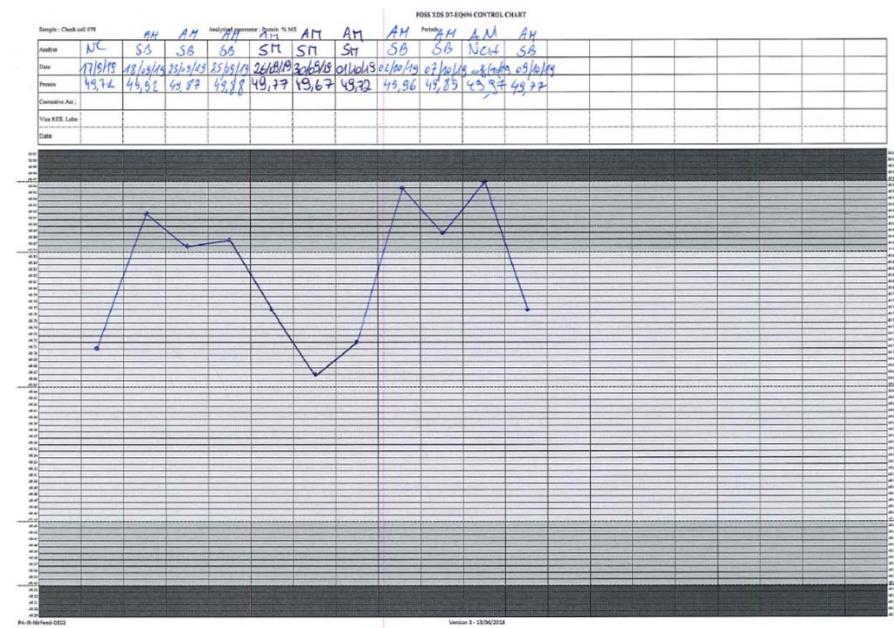
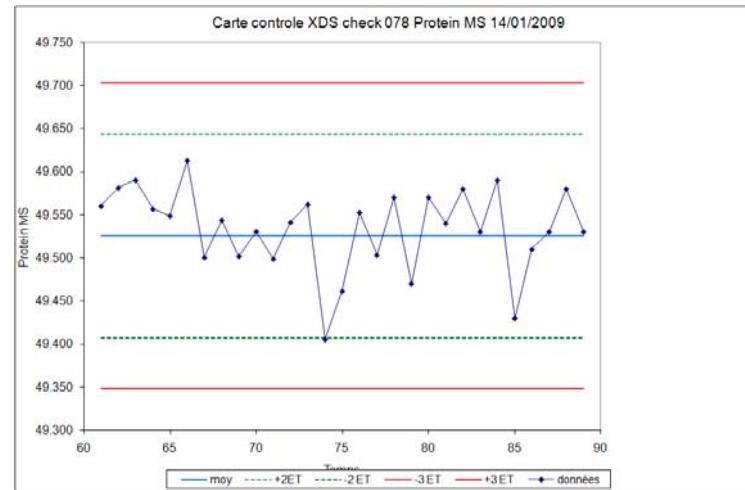
DQ06/0699-15	17.47	16.43	16.57	16.50	16.22 <span style="color:red;">●</span>
DQ06/0699-16	18.61	17.12	17.68	17.78	17.20
DQ06/0699-17	14.50	13.78	14.78	15.04 <span style="color:red;">●</span>	14.68
DQ06/0699-18	18.88	17.83	18.32	18.79 <span style="color:green;">●</span>	18.38
DQ06/0699-19	14.89	16.09	16.19	16.07	15.33 <span style="color:green;">●</span>
DQ06/0699-20	25.53	24.27	24.69	24.78	24.65

# ISO17025 – Participation to ILS (BIPEA)

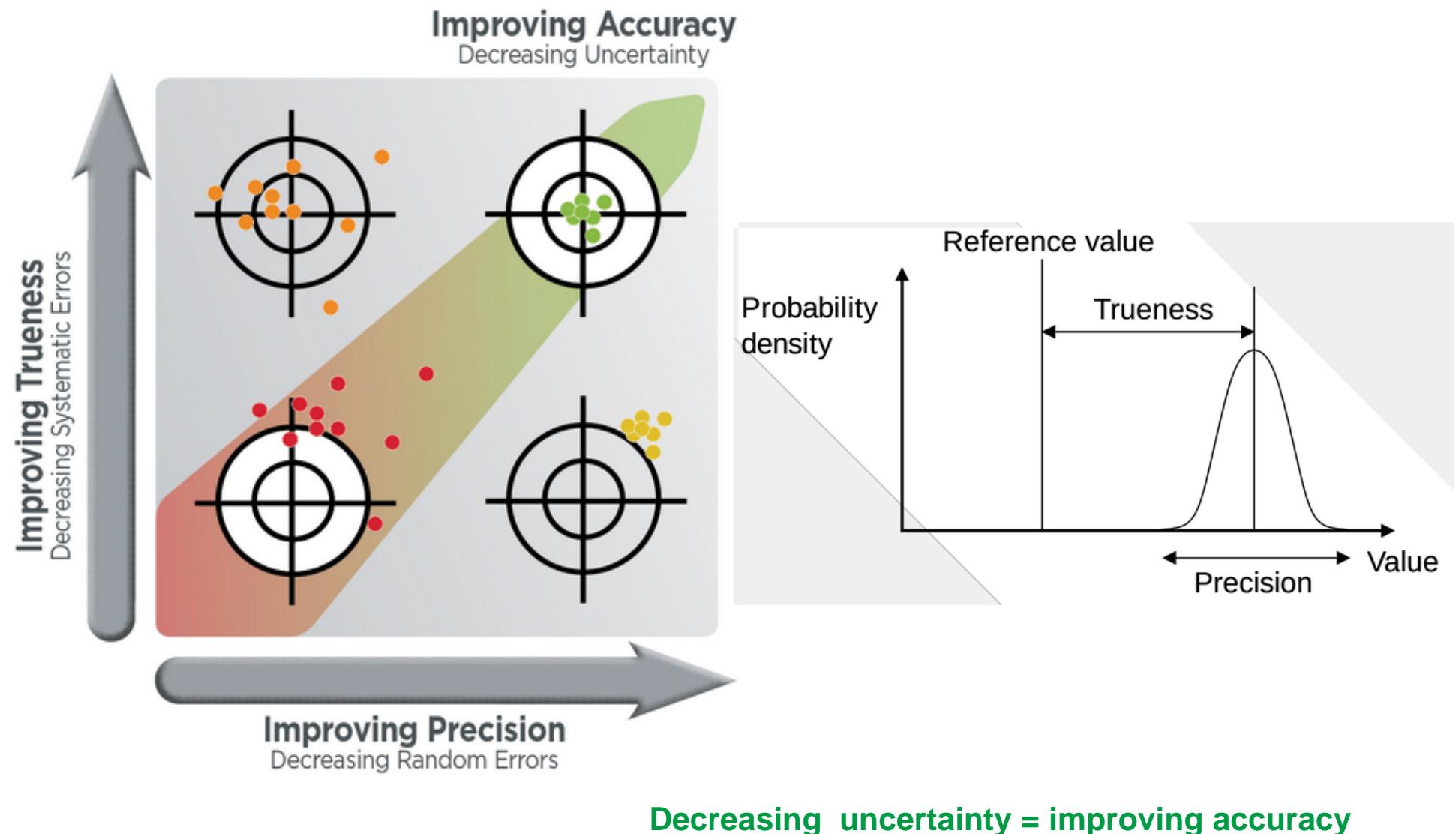


# ISO17025 – Daily control Chart

	Date		Protein % MS
1	10/07/2008	DQ08/0201	49.42
2	10/08/2008	DQ08/0201	49.65
3	10/08/2008	DQ08/0201	49.54
4	10/09/2008	DQ08/0201	49.50
5	10/13/2008	DQ08/0201	49.44
6	10/14/2008	DQ08/0201	49.48
7	10/20/2008	DQ08/0201	49.53
8	10/28/2008	DQ08/0201	49.57
9	10/30/2008	DQ08/0201	49.56
10	11/03/2008	DQ08/0201	49.48
11	11/03/2008	DQ08/0201	49.45
12	11/04/2008	DQ08/0201	49.55
13	11/04/2008	DQ08/0201	49.57
14	11/05/2008	DQ08/0201	49.57
15	11/06/2008	DQ08/0201	49.46
16	11/07/2008	DQ08/0201	49.46
17	11/10/2008	DQ08/0201	49.48
18	11/12/2008	DQ08/0201	49.52
19	11/14/2008	DQ08/0201	49.52
20	11/14/2008	DQ08/0201	49.58
21	11/17/2008	DQ08/0201	49.42
22	11/17/2008	DQ08/0201	49.47
23	11/17/2008	DQ08/0201	49.52
24	11/18/2008	DQ08/0201	49.45
25	11/18/2008	DQ08/0201	49.50
26	11/19/2008	DQ08/0201	49.52
27	11/19/2008	DQ08/0201	49.60
28	11/20/2008	DQ08/0201	49.51
29	11/20/2008	DQ08/0201	49.50
30	11/21/2008	DQ08/0201	49.59
31	11/24/2008	DQ08/0201	49.65
32	11/25/2008	DQ08/0201	49.43
33	11/26/2008	DQ08/0201	49.45
34	11/27/2008	DQ08/0201	49.47
35	11/28/2008	DQ08/0201	49.51
36	12/01/2008	DQ08/0201	49.43
37	12/02/2008	DQ08/0201	49.54
38	12/03/2008	DQ08/0201	49.64
39	12/04/2008	DQ08/0201	49.55
40	12/08/2008	DQ08/0201	49.48
41	12/09/2008	DQ08/0201	49.53
42	12/10/2008	DQ08/0201	49.55
43	12/11/2008	DQ08/0201	49.62
44	12/11/2008	DQ08/0201	49.62
45	12/12/2008	DQ08/0201	49.57
46	12/15/2008	DQ08/0201	49.53
47	12/16/2008	DQ08/0201	49.52
48	12/17/2008	DQ08/0201	49.51
49	12/18/2008	DQ08/0201	49.44
50	12/19/2008	DQ08/0201	49.60
51	1/05/2009	DQ08/0201	49.52

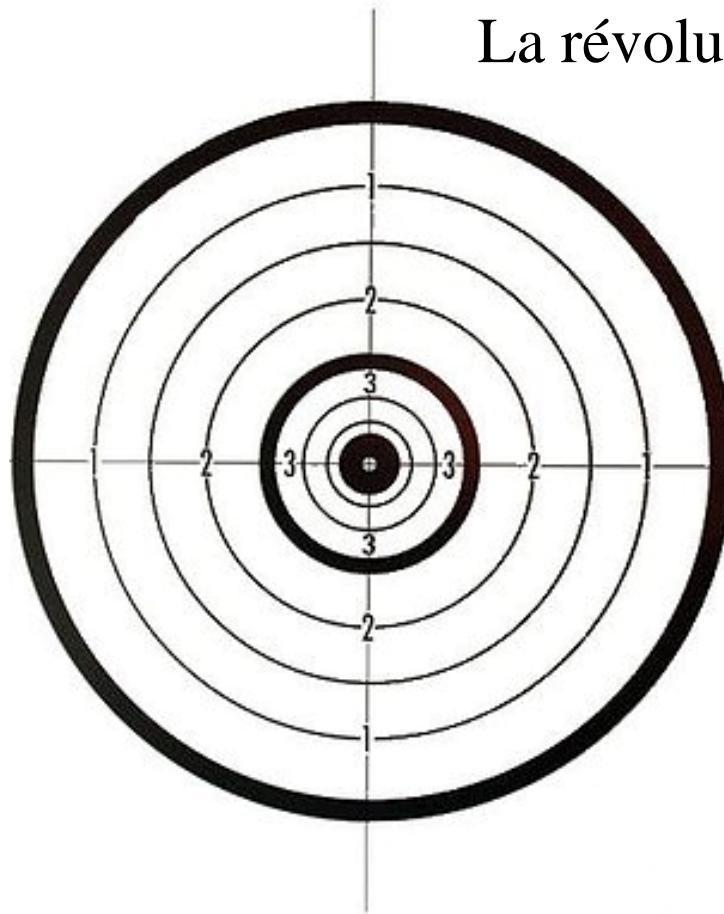


# Quality system : do not forget our objective

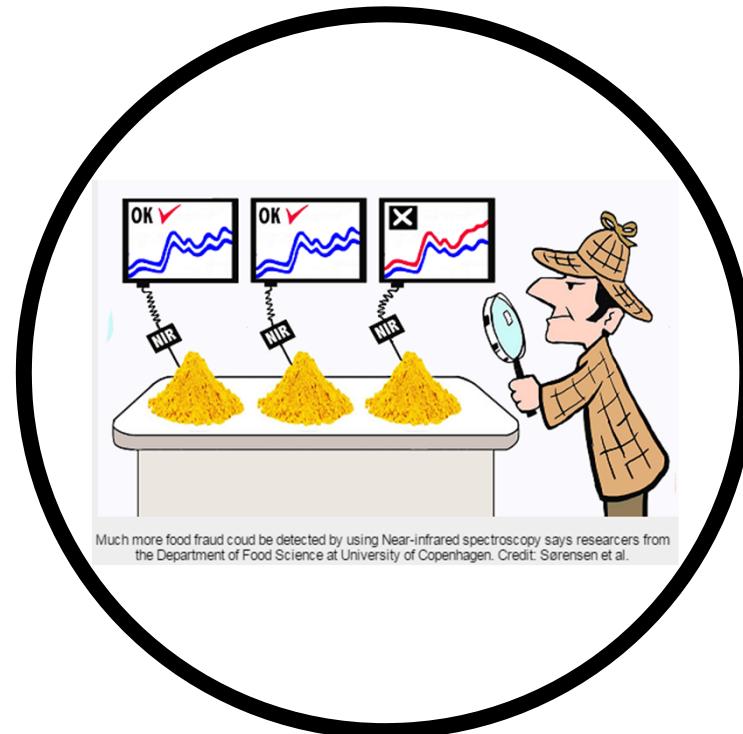


# Challenge : Target *versus* untarget analysis

La révolution est en marche ....



Targeted analysis



Untargeted analysis

# Challenge : Target *versus* untarget analysis

## BRIEFING

**Appendix XVIII: Guidance On Developing and Validating Non-Targeted Methods For Adulteration Detection.** The USP Expert Panel on Non-targeted Methods for Milk Ingredients (an Expert Panel to the Food Ingredients Expert Committee) proposes this new Appendix to the *Food Chemicals Codex* to provide guidance that reflects current scientific thinking on how to develop and validate non-targeted analytical methods. Non-targeted testing for potential adulterants in foods and food ingredients is becoming a more common approach to identifying products and determining whether or not more specific analytical testing for adulteration might be advised.

This guidance document is one in a series of documents that USP intends to offer to provide general information and assistance to the food industry. The document is intended to assist users in supply chain management by providing information that can generally be applied to testing and authentication of raw materials with a variety of analytical techniques. This document is not overly prescriptive by design to allow for differences in parameters such as testing techniques, data analysis, and ingredient variability that we would expect to exist within the food industry.

The proposal is targeted for publication in the *Third Supplement to FCC 10*.

This Appendix to the *Food Chemicals Codex* is intended to elaborate guidance frameworks and tools to assist users in the development and validation of non-targeted analytical methods to counter food fraud.

Add the following:

## **APPENDIX XVIII: GUIDANCE ON DEVELOPING AND VALIDATING NON-TARGETED METHODS FOR ADULTERATION DETECTION**

### CONTENTS



## A Way to Get Ahead of Fraud Perpetrators

Instead of looking for  
*what should not be there...*



Define very carefully the  
characteristics of  
*what should be there*



Exclude anything that  
*deviates significantly  
from those characteristics*

Global Expertise | Trusted Standards | Improved Health

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## FEDERAL INSTITUTE FOR RISK ASSESSMENT

### Standardisation of Non-Targeted Methods for Food Authentication



International Symposium  
28 – 29 November 2016, Berlin



# Historic Implementation of quality system at CRA-W

1998

NIR microscope au CRA-W (NIRM)

2001

Lancement du projet EU STRATFEED (PCR)

2003

1<sup>st</sup> DG-Sanco PT



Intercomparison study for the determination of processed animal proteins including meat and bone meal in animal feed

Gisèle Gizzi<sup>1</sup>, Christoph von Holst<sup>1</sup>, Vincent Baeten<sup>2</sup>, Gilbert Berben<sup>2</sup>,  
Leo van Raamsdonk<sup>3</sup>



<sup>1</sup> Institute for Reference Materials and Measurements, Retieseweg, B-2440 Geel (Belgium)

<sup>2</sup> Centre de Recherches Agronomiques de Gembloux , 24, Chaussée de Namur  
B-5030 - Gembloux (Belgium)

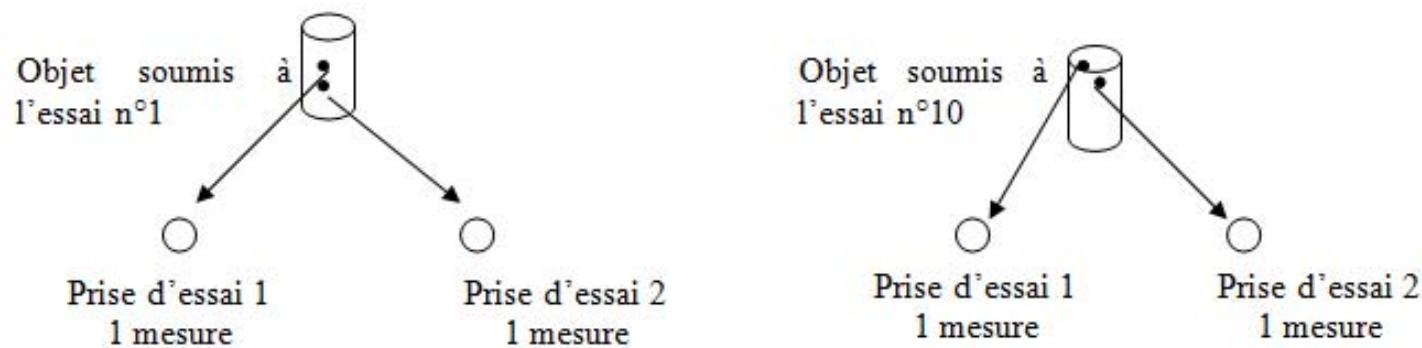
<sup>3</sup> RIKILT- Institute of Food Safety, P.O. Box 230 NL-6700 AE Wageningen (The Netherlands)

Final report

16 May 2003

# NIRS ILS – preparation of samples

	<b>PROCEDURE TECHNIQUE</b>  Détermination de l'homogénéité d'un matériau de référence	Identification document : PT-CRAW-HOMOGENEITE MRI - Version 2
		Date de publication : 12/11/2009
		Page 4 sur 12



# Conclusion



≠



## U15 : Unité qualité des produits

